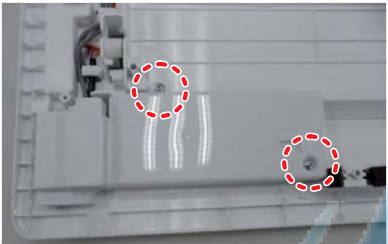


Disassembly and Reassembly

Repairs must be carried out by trained professional. For any repairs, please contact our service provider or independent qualified professional.

■ 1way Cassette(Small)

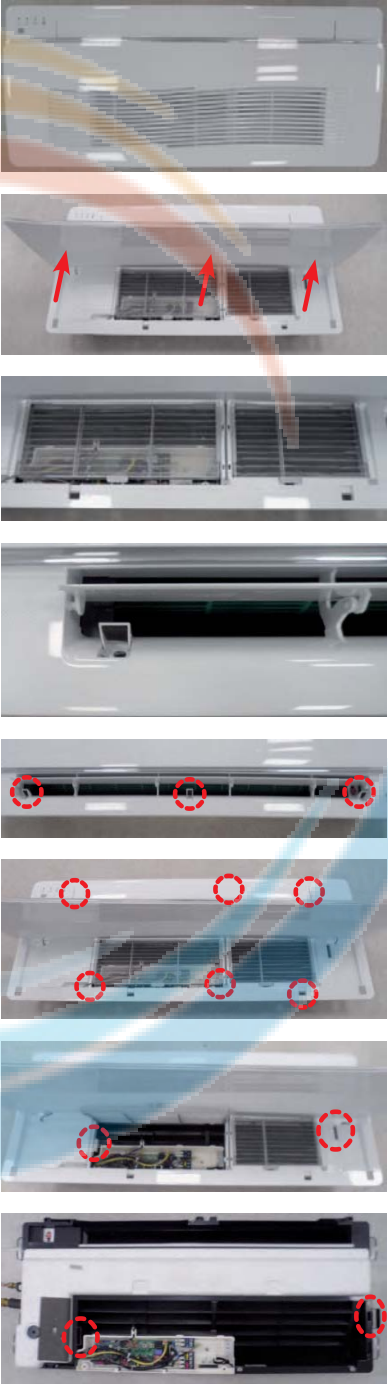
No	Parts	Procedure	Remark
1	PANEL And FILTER (Continues)	<p>1) Open the GRILLE as shown in the figure.</p> <p>2) Remove the FILTER from the PANEL.</p> <p>3) Remove the 2 COVER SCREW as shown in the figure.</p> <p>4) Remove the 5 screws fixed in PANEL and then remove the PANEL. (Use +Screw Driver)</p> <p>5) Press the left and right PANEL HOOK and then separate the PANEL from the indoor unit.</p>	

No	Parts	Procedure	Remark
1		<p>6) Open the GRILLE and then raise the LINK LEVER SWITCH(yellowish green) of both sides in the direction of arrow and separate the LINK LEVER.</p> <p>7) Remove the 2 screws fixed in COVER DISPLAY and then remove the COVER DISPLAY. (Use +Screw Driver)</p> <p>8) Disconnect the connector. (Remote control receiver PBA and Display PBA)</p>	  <p>[ASSY GRILLE INLET]</p>  <p>[ASSY PANEL FRONT]</p>  

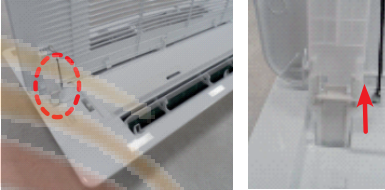
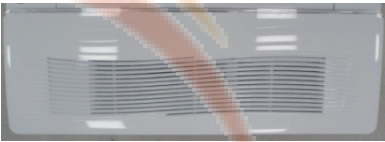
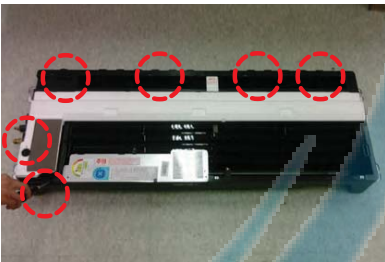
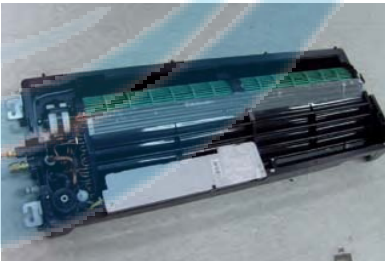
Disassembly and Reassembly

No	Parts	Procedure	Remark
1	PANEL And FILTER (Continues)	9) Remove the 2 screws fixed in STEP MOTOR and then remove the MOTOR. (Use +Screw Driver) 10) Remove the BLADE H.	

■ 1way Cassette(Mid, Large)

No	Parts	Procedure	Remark
1	PANEL & FILTER	<p>1) Open the GRILLE, as shown in the picture.</p> <p>2) Separate the FILTER from the PANEL.</p> <p>3) Remove the 2 COVER SCREW.</p> <p>4) Remove the 5 screws fixed in PANEL and then separate from the indoor unit. (Use +Screw Driver)</p> <p>5) Press the left and right side HOOK of PANEL and then separate the PANEL from the indoor unit.</p>	

Disassembly and Reassembly

No	Parts	Procedure	Remark
1	PANEL & FILTER (cont.)	6) Open the GRILLE and then raise the LINK LEVER SWITCH (yellowish green) of left and right in the direction of arrow and then separate the LINK LEVER.	  <p>[ASSY GRILLE INLET]</p>  <p>[ASSY PANEL FRONT]</p>
2	DRAIN PAN	<p>1) Remove the 6 screws fixed in DRAIN PAN. (Use +Screw Driver)</p> <p>2) Remove the 2 HOOK fixed in DRAIN PAN and then separate from the indoor unit.</p> <p>⚠ When disassembling the PAN, be careful not to touch the heat exchanger board with a bare hand.</p>	 

No	Parts	Procedure	Remark
3	SPI-KIT (Option)	1) Remove the SPI KIT from the indoor unit, as shown in the picture.	

Disassembly and Reassembly

No	Parts	Procedure	Remark
4	Electrical equipment parts	<p>1) Remove the 3 screws fixed in electrical equipment parts and then separate the COVER. (Use +Screw Driver)</p> <p>2) Separate the 8 connectors from the indoor unit PCB, as shown in the picture.</p> <p>⚠ Turn off the power necessarily in case of contact pan area. Be careful, it may cause injury on the sharp sides of the pan.</p>	